



# NEW ZEALAND TIMBER INDUSTRY FEDERATION

This brochure endeavours to show the most common appearance grades of New Zealand Radiata Pine

*Prepared by the New Zealand Timber Industry Federation (Inc)  
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The illustrations show “good average quality” for each grade. The actual timber supplied may vary from the illustrations in some aspects such as larger knot and defect size, colour, etc but will nevertheless yield recoveries of clear or usable timber as specified for each grade.

## APPEARANCE GRADES

### N° 1 CLEARS

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### FINGER JOINTED CLEARS

### DRESSING GRADE



#### FRONT BACK

Suitable for mouldings, furniture, where clear, long lengths are required.

#### FRONT BACK

Suitable for usage where one clear face, two clear edges are required

#### FRONT BACK

Suitable for usage where timber is to be painted; e.g. sills, fascia, windows or selected use were a clear finish is required

#### FRONT BACK

A tight knot grade for use in furniture, panelling and high quality exterior use



# REPROCESSING GRADES

## A) New Zealand Grades

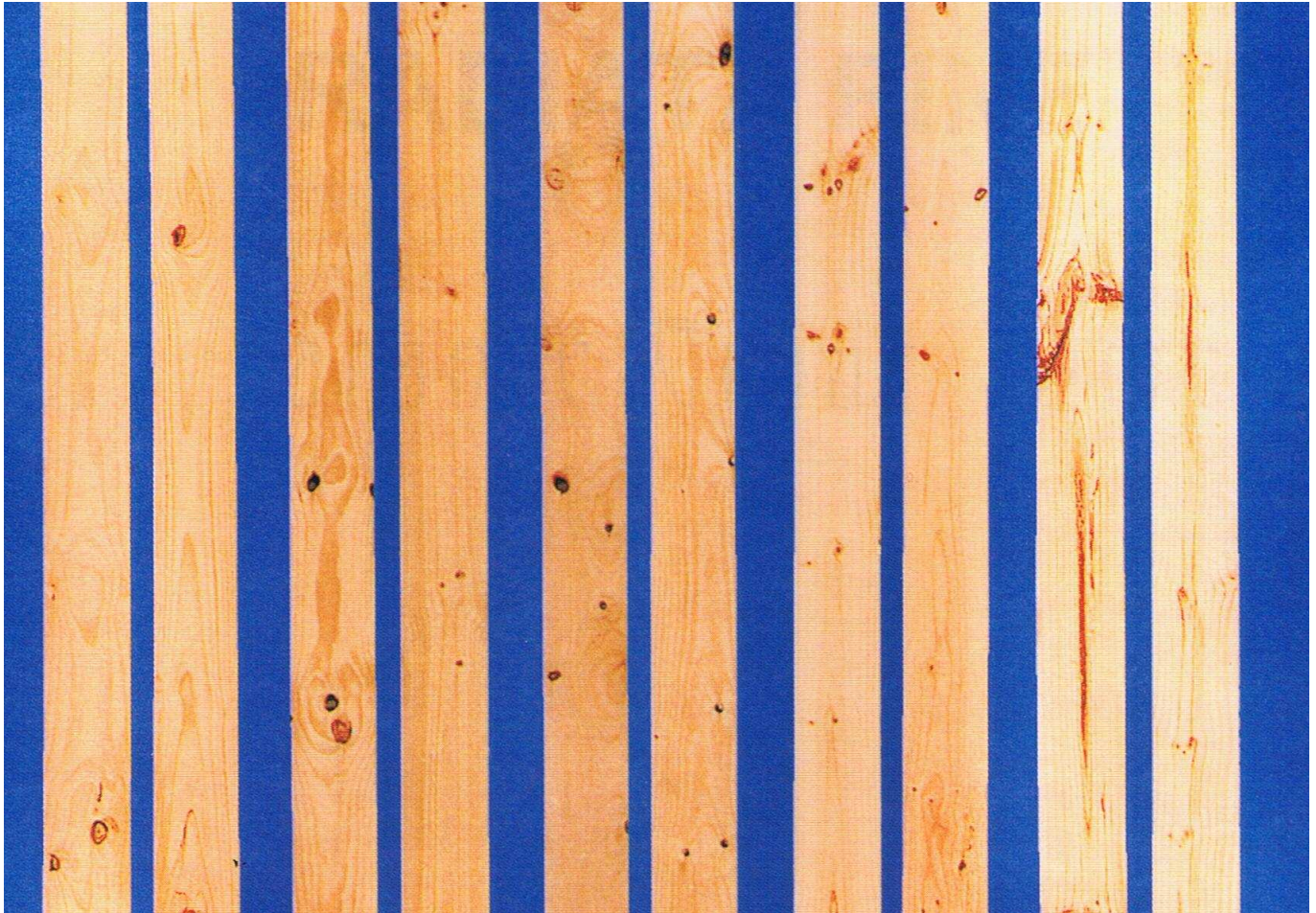
**N° 1  
CUTTINGS  
CLEARS**

**N° 2  
CUTTINGS  
CLEARS**

**N° 3  
CUTTINGS  
CLEARS**

**MERCH  
GRADE**

**PACKAGING  
INDUSTRIAL  
GRADE**



Each piece shall yield 70% of its length in clear cuttings 1 metre and over

Each piece shall yield 70% of its length in clear cuttings 0.600 metres and over

Each piece shall yield 60% of its length in clear cuttings 0.2 metre and over

A general utility grade. Economically used for workshop and warehouse shelving, framing, for upholstered furniture

Suitable for packaging, pallets and other industrial uses

## B) United States Grades



**MOULDINGS & BETTER**

**N° 1 SHOP GRADE**

**N° 2 SHOP GRADE**